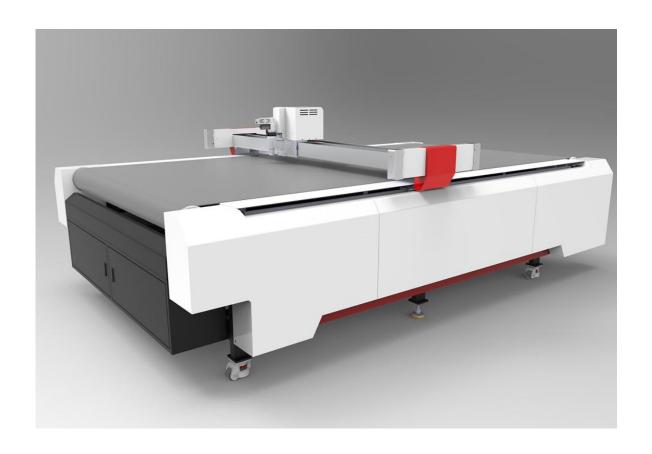


## CNC DIGITAL CUTTING MACHINE MANUAL

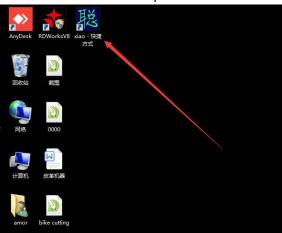


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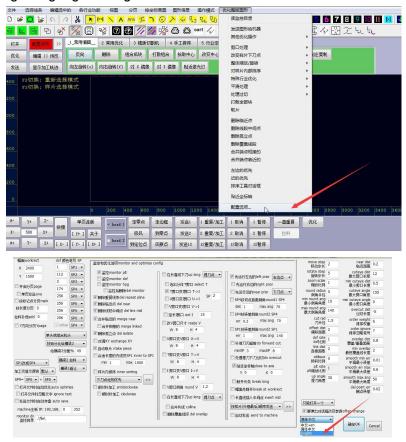


## **Operating System**

Step 4: Double click the left mouse button to open the software



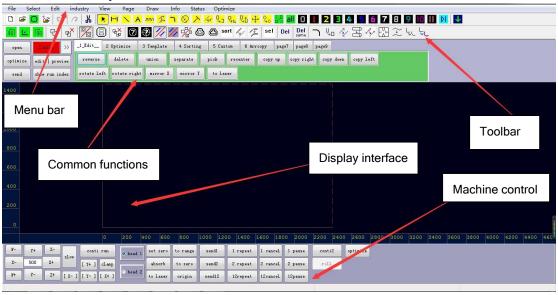
Step 5: Change language to English



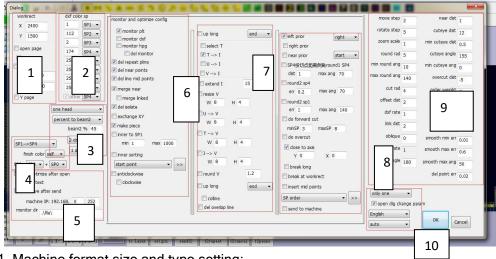




## 1.2 Software Operation Interface



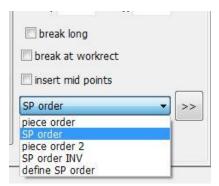
## "config..."Set default optimization options to realize one click Optimization:



- 1. Machine format size and type setting;
- 2. Different tool pen numbers corresponding to different colors;
- 3.Set the working mode of multi head or multi beam;
- 4. You can set the color of the finished graphics display to view the processing progress at any time;



- 5. You can check the default setting to automatically process the opened graphics. Set the machine IP address to connect the machine;
- 6. Optimize the graphics;
- 7. Optimize the cutting edge for cutting fabric, leather and other materials;
- 8. Set the processing sequence, in which the common processing sequence: according to the sequence of pen number from small to large (when two or more processing tools are selected), the sequence of cutting the inside first and then the outside:



"piece order" The sequence of cutting the inside first and then the outside;

"Sp order" Cut according to the order of pen number from small to large;

"Piece order 2" The sequence of cutting the external figure first and then the internal figure;

"SP order INV"Cut according to the order of pen number from large to small;

"Define SP Order"Cut according to the customized tool pen number.